

# TECH TIPS

## GM – COMPRESSOR SEALING WASHERS

This compressor is supplied with a sealing washer kit to enable the use of o-ring or sealing washer hose assembly blocks. Follow chart to determine which combination of **PILOTS AND/OR GASKETS** to use.

**KITS INCLUDES:**

QTY.	DESCRIPTION	P/N
2	Red Gasket	407277
1	Green Gasket	407278
1	Short Pilot	407281
1	Long Pilot	407280
1	Instruction Sheet	

If the Compressor Mounting Flange looks like this... 	Compressor Mounting Flange					
	 Discharge      3/4" Suction	 5/8" Discharge (Flat)      5/8" Suction	 5/8" Discharge (Stepped)      5/8" Suction			
And the Hose Assembly Block, from the side, looks like this... 	Discharge Side Gasket	Suction Side Gasket	Discharge Side Gasket	Suction Side Gasket	Discharge Side Gasket	Suction Side Gasket
 O-Ring Block (Flat Face)	 Green + Long Pilot	 Red + Short Pilot	 Red + Long Pilot	 Red	 Green + Long Pilot	 Red + Short Pilot
 O-Ring Block With Inserts	 Green + Long Pilot	 Red + Short Pilot	 Red + Long Pilot	 Red	 Green + Long Pilot	 Red + Short Pilot
 5/8" x 5/8" Raised	 Green	 Red	 Red	 Red	 Green	 Red
 5/8" x 5/8" Stepped	 Red	 Red	 Green	 Red	 Red	 Red

**IMPORTANT**

- Do not lubricate gaskets before installation
- Make sure all sealing surfaces are lint and dirt free
- Torque manifold hold-down bolts to 25 ft/lbs.
- A small space between manifold and compressor is normal
- Pilots must be pressed into hose block, not compressor mounting flange